



# DURO TORCH FB BASE

## FLEECE BACKED

Duro Torch FB Base Sheet is a bituminous reinforced plastomeric sheet membrane, with a non-woven polyester fleece on the underside. It is manufactured from a compound based on a selected distilled bitumen modified with atactic polypropylene polymer bitumen (APP). The combination of a high performance polymer bitumen and a high strength polyester reinforcement provides a durable system ensuring good flexibility at low temperatures and excellent heat resistance.

## GUARANTEED QUALITY

The Duro Torch range is manufactured under ISO 9001 Total Quality guidelines.

## USES

FB Base sheet exhibits both excellent dimensional and mechanical stability, making it particularly suitable for waterproofing civil, industrial and residential building projects. It is often used as the base layer of a multi layer membrane system.

## APPLICATION

Place the membrane into position and fold back one half of the membrane. Apply a coat of Duro Anchor-weld Solvent Adhesive over the upturned face of fleece and the exposed substrate at the rate of 4-5m<sup>2</sup>/ltr. Allow to touch dry (5-10minutes) and bring the fleece face into contact with the substrate, using a rolling motion to avoid air pockets. Smooth out the membrane with a roller or soft broom.

Fold back the other half of the membrane and apply the adhesive, ensuring there is no void or miss in the middle. Do not allow adhesive to enter between the overlap of the sheets as this will contaminate the welding process of the laps. Lift the lap and apply heat, and use a metal roller or trowel to press the lap into position. Ensure the lap is continuously sealed. Caution do not apply excess heat. When the laps have cooled check for voids/misses and re-heat where required. It is important to provide a good seal before the application of subsequent layers.

Keep the product away from solvents and organic liquids as they may damage the product. When laying the membrane, the surface must be free from any items which may puncture the membrane. Do not apply in rain or below 5°C.

Store in upright position. When unloading avoid impact damage particularly at roll ends.



## TECHNICAL SPECIFICATION

Test Method	Features	UOM	Nominal Values
EN 1848 - 1	Length	m	10
EN 1848 - 1	Width	m	1.0
EN 1849 - 1	Weight	Kg/m <sup>2</sup>	2.0
EN 12311 - 1	Tensile Strength long Tensile Strength trans	N/50mm N/50mm	500 350
EN 12311 - 1	Elongation at break longitudinal Elongation at break transversal	% %	30 20
EN 12310 - 1	Tear Resistance	N	120 L & T
EN 1297	Ageing test through exposure to UV	-	pass
EN 1109	Cold Flexibility	°C	- 5
EN 1110	Heat Resistance	°C	110
EN 1928	Water Tightness	-	NA
EN 1928	Water Resistance	-	NA



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